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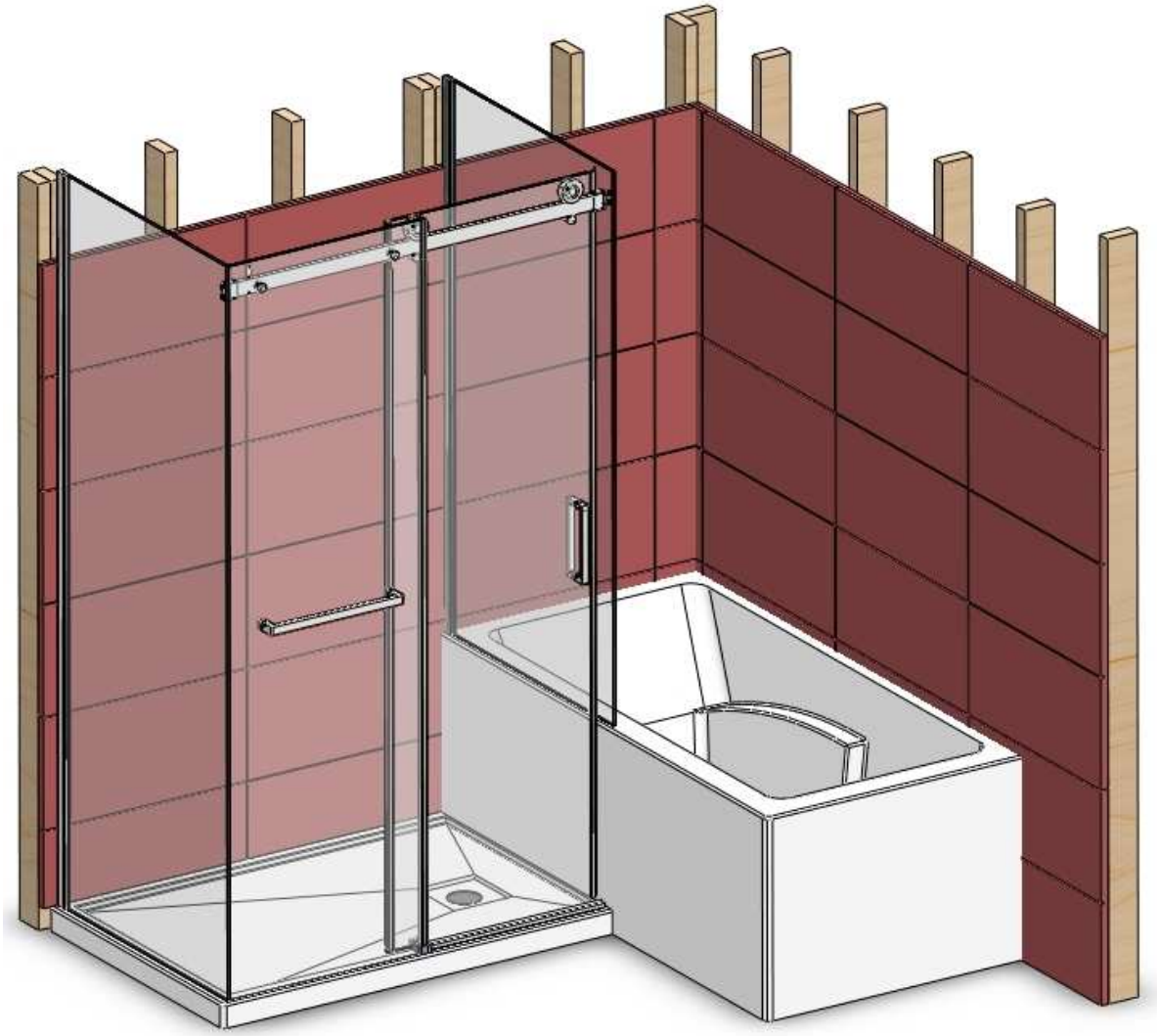
Installation Instruction for Optimale Series

Side Mounting (MC)



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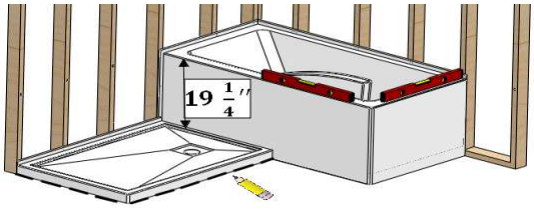
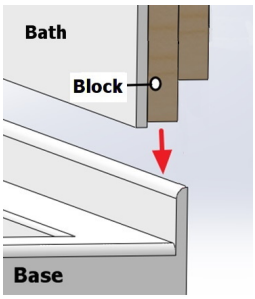
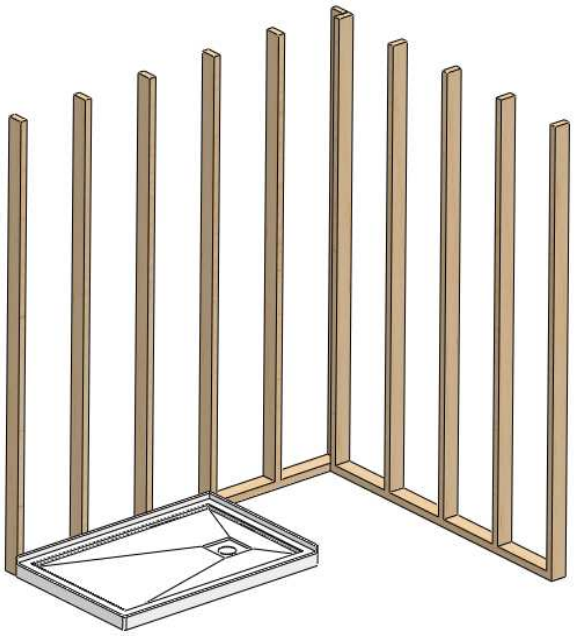
1. Place the bathtub and the base in their final position. Adjust the legs of the bathtub so that they support the tub. Make sure that the tiling flange of the base is well inserted immediately behind the block.
The top of the bathtub must be levelled on both sides, and must be at 19 ¼'' distance from the top of the base. Mark the position of the base.

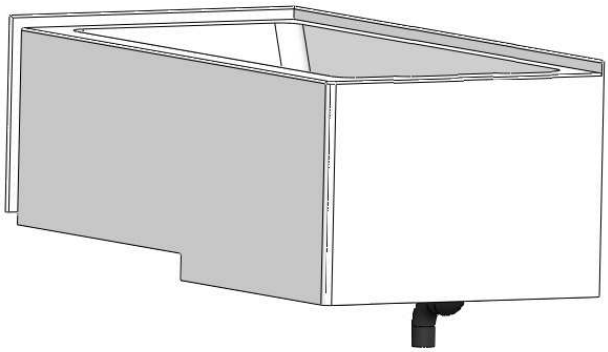




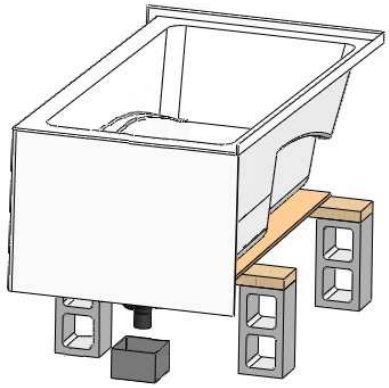
2. Remove the bathtub and install the base as described in the Installation Manual provided with the base.



3. Install the faucets, the drain and the overflow. Please note that the faucets can be wall or floor mounted.
Use flexible hoses for hot/cold water supply.
Connect the bath drain into the floor drain <u>without any glue</u> to make sure the installation is appropriate.



4. Place the bathtub on blocks above its final position. Make required connections (hot/cold water, chromatherapy light, keypad, water detector, blower). The blower can be relocated away from its position inside the skirt, to allow an easy access.
Test water supply connections and test drain to make sure there is no leakage. After testing, use a small container to collect water under the bath.



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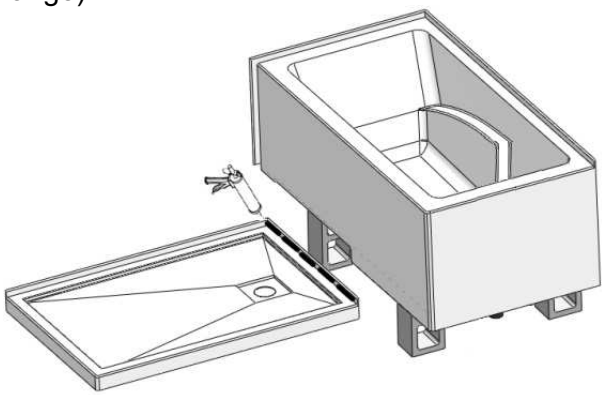
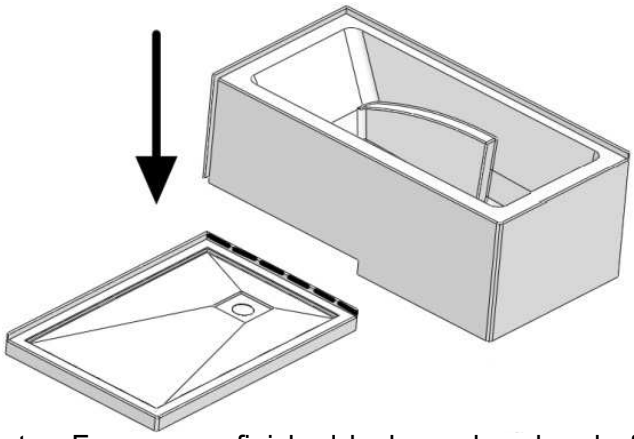
5. Apply a generous line of silicone on the side of the base where it comes into contact with the bathtub (along the tiling flange).

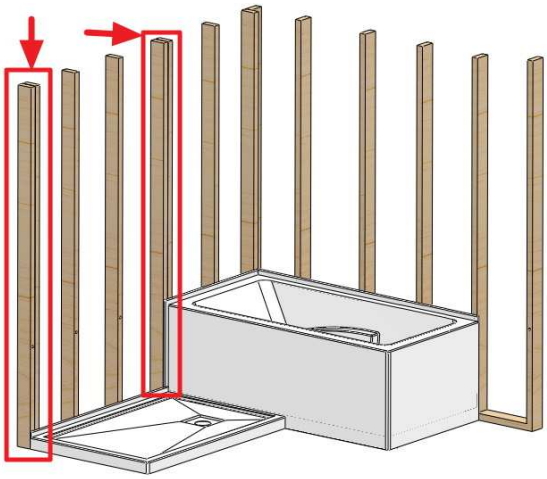


6. Remove the blocks and place the bathtub in its final position, and connect the drain.

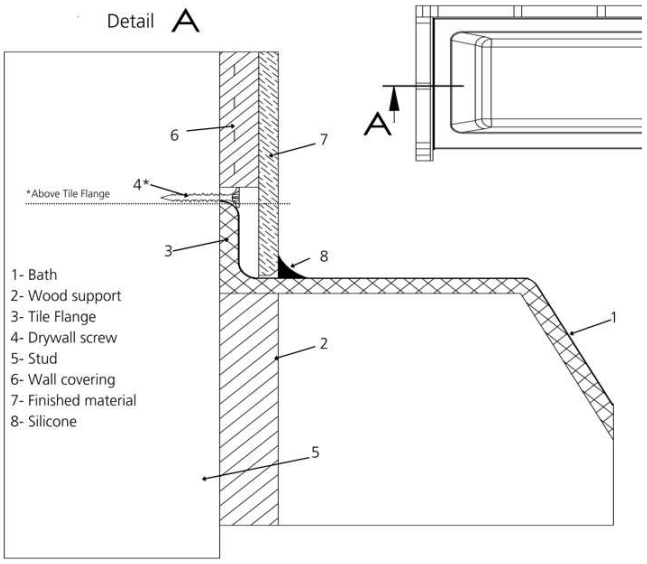


Note : For a more finished look, apply a bead of silicone where the bathtub meets the shower base.

7. Make sure there are 2 studs in the following locations (one at the end of the base, the other next to the bathtub's side).



8. Secure the bathtub in place by fastening drywall screws into the studs <u>above</u> the bathtub flange



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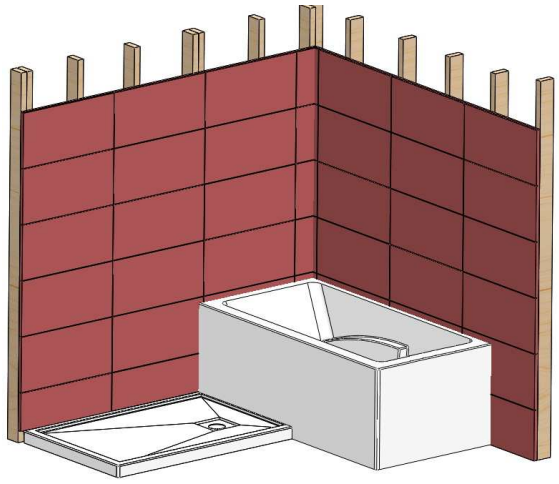
9. Proceed with the installation of the drywall and the ceramic. 	**10. Door Installation:** To install a **<u>sliding door (Marelia)</u>**, follow instructions: **Linear Mounting + Marelia door.** To install a **<u>hinged door (California),</u>** follow instructions: **Linear Mounting + California door.**

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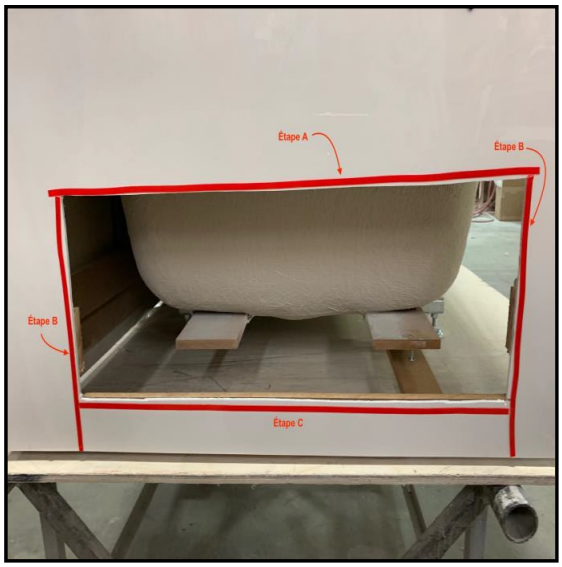
Installation Instructions for Access Panels

A) Clean all around the opening using a soft cloth and wood alcohol.

B) Clean all around the inner perimeter of the access panel, using wood alcohol.

Step 2



A) Install the double-sided tape horizontally over the opening. Do not exceed more than ¾" on each side.

B) Install the double-sided tape vertically, on each side of the opening, starting up and going down, without overlapping the joints.

C) Install the double-sided tape horizontally, below the opening, without overlapping the joints.

D) Press firmly all over the tape.

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Step 3

A) Remove the protective film on the double-sided tape.

Step 4

A) Apply silicone in the groove of the access panel.

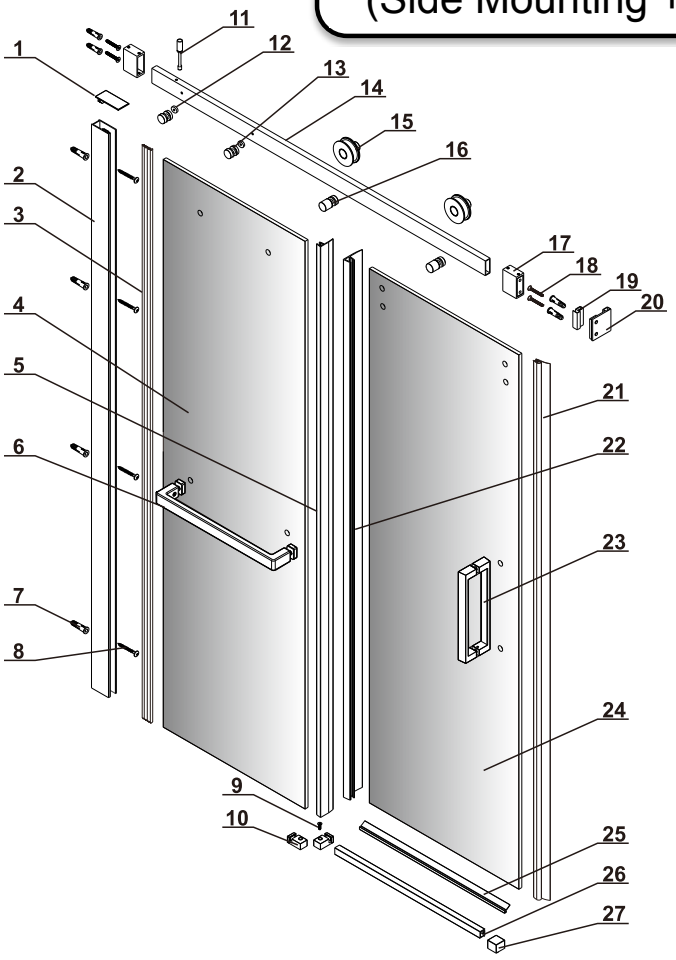
Step 5

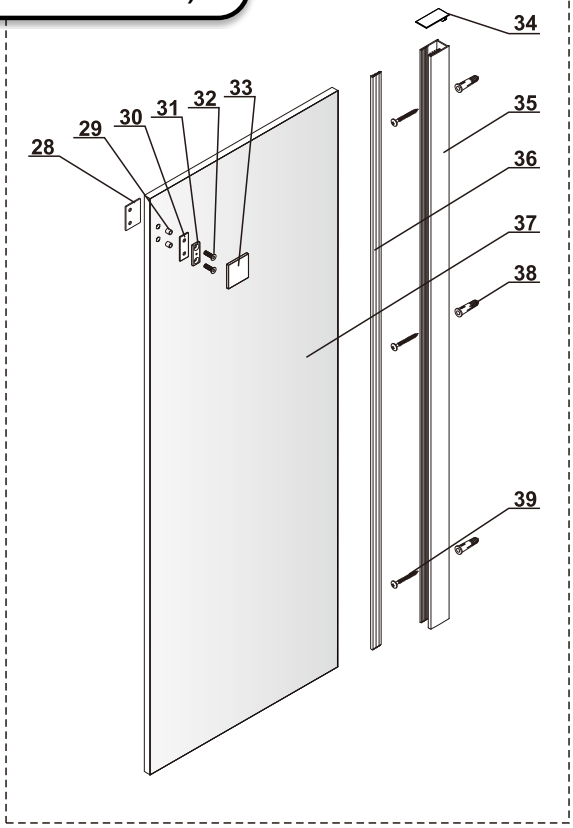
A) Align the access panel with the side of the bathtub and press firmly.

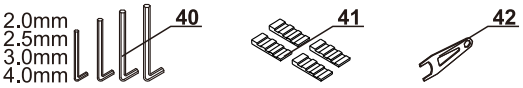
Step 6

A) Clean the excess of silicone and apply one last line of silicone on top, and on each side of the access panel. Let cure for 24 h before use.

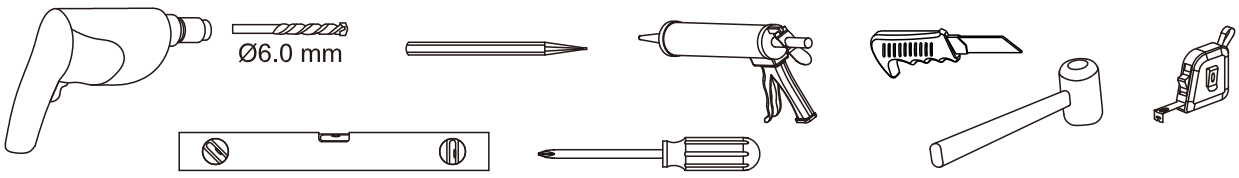
Montage de Côté + Porte Marelia
(Side Mounting + Marelia door)

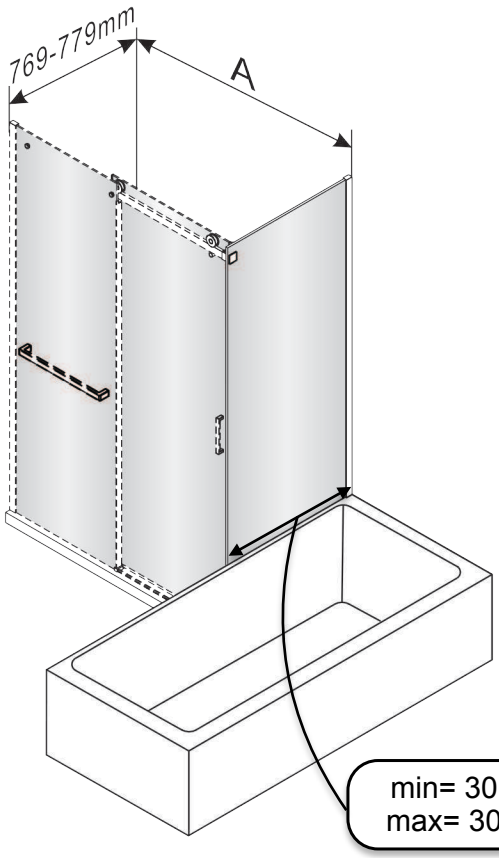






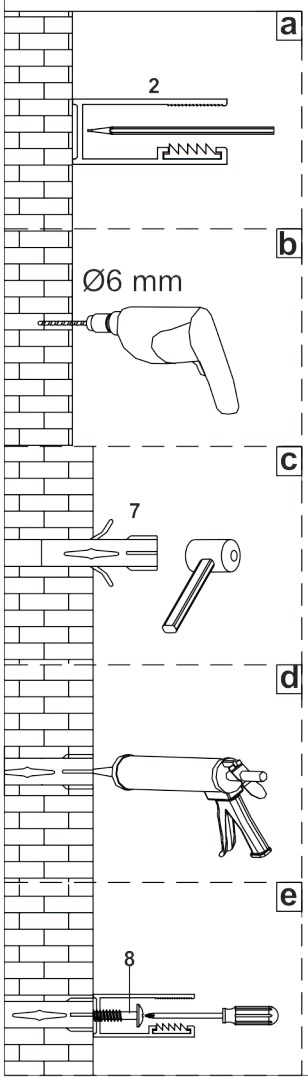
1 1X	2 1X	3 1X	4 1X	5 1X	6 1X	7 8X	8 ST 4X40 4X
9 ST 4X25 1X	10 2X	11 1X	12 2X	13 2X	14 1X	15 2X	16 2X
17 2X	18 ST 4X40 4X	19 1X	20 1X	21 1X	22 1X	23 1X	24 1X
25 1X	26 1X	27 1X	28 1X	29 2X	30 1X	31 1X	32 M5X25 2X
33 1X	34 1X	35 1X	36 1X	37 1X	38 3X	39 ST 4X40 3X	40 4X
41 4X	42 1X						





1

model	A (mm)		A ('')	
	min	max	min	max
48''	1168	1188	46	46 3/4
60''	1473	1493	58	58 3/4



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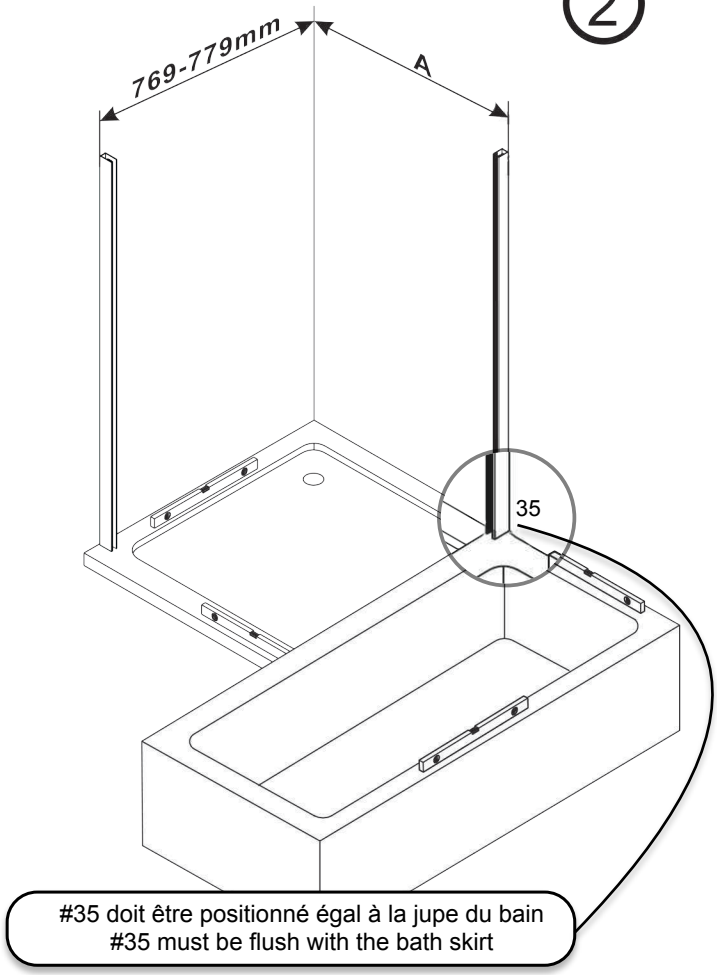
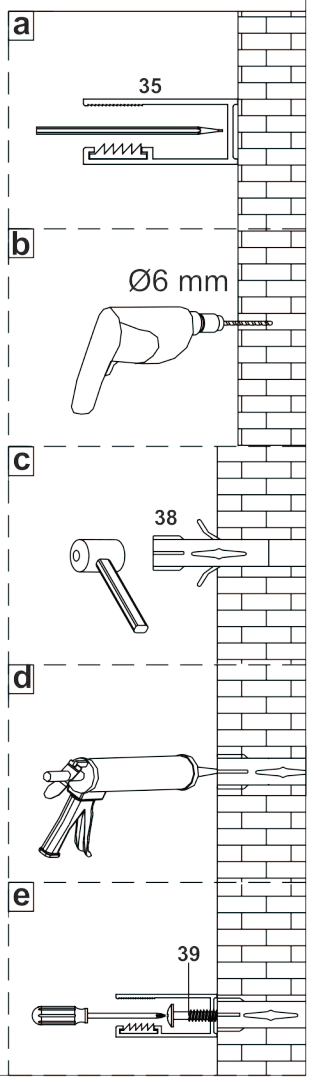
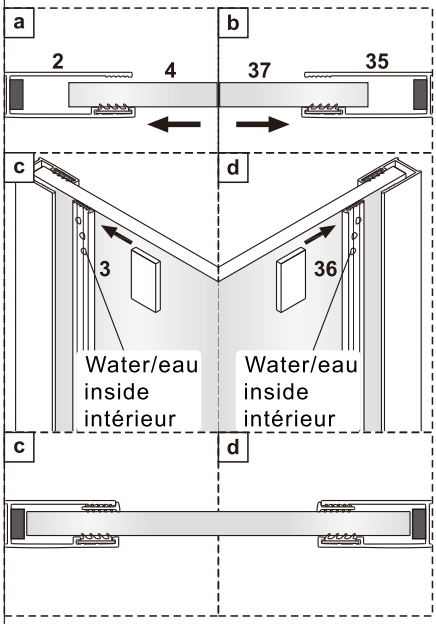
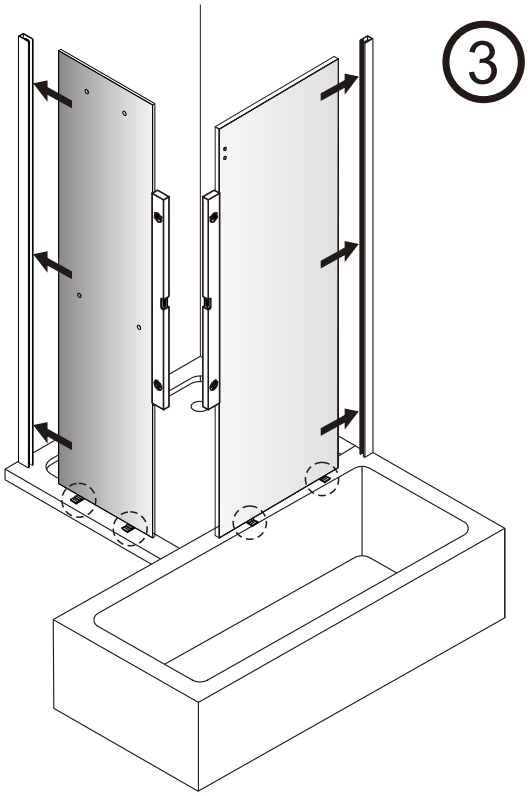


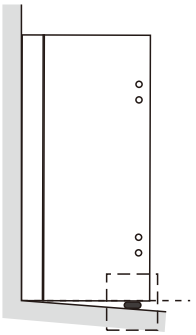


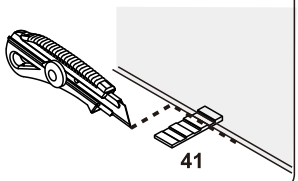




③

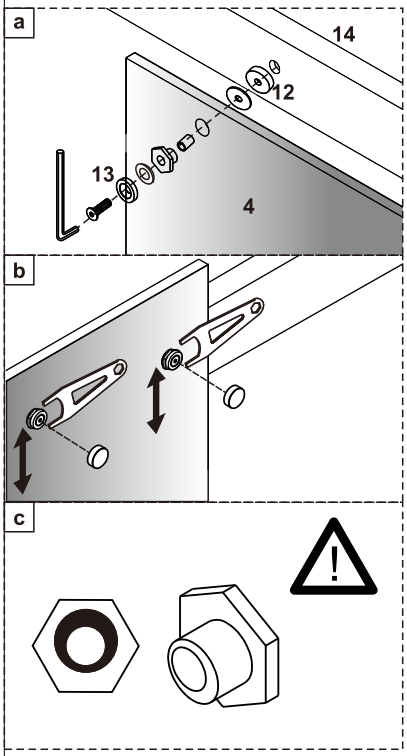
Wedge spacer is to put under glass door for level only if necessary.

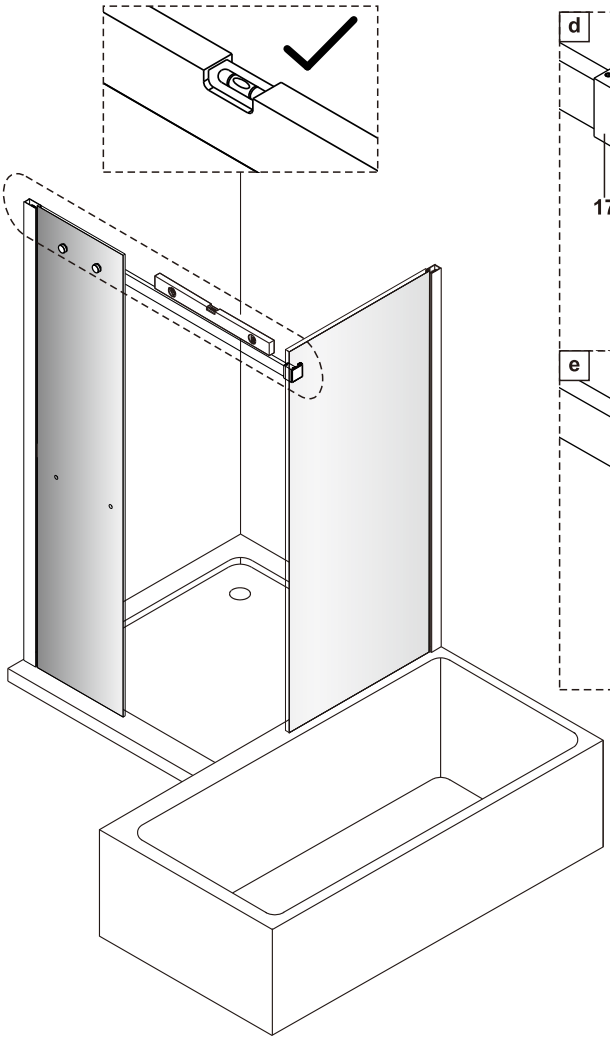


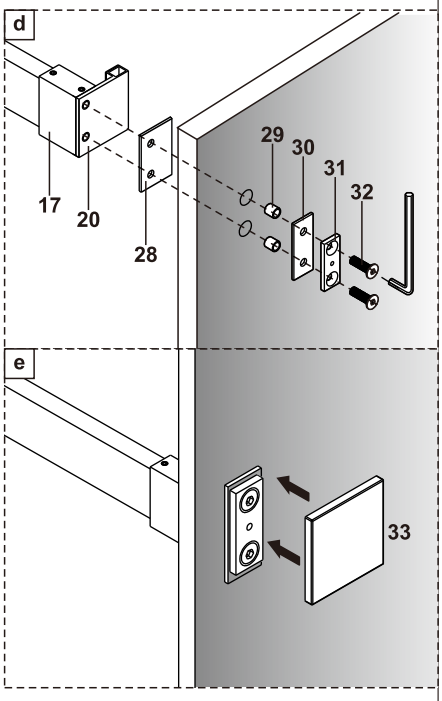


Les cales sous le verre servent à la mise à niveau et sont facultatifs.

④







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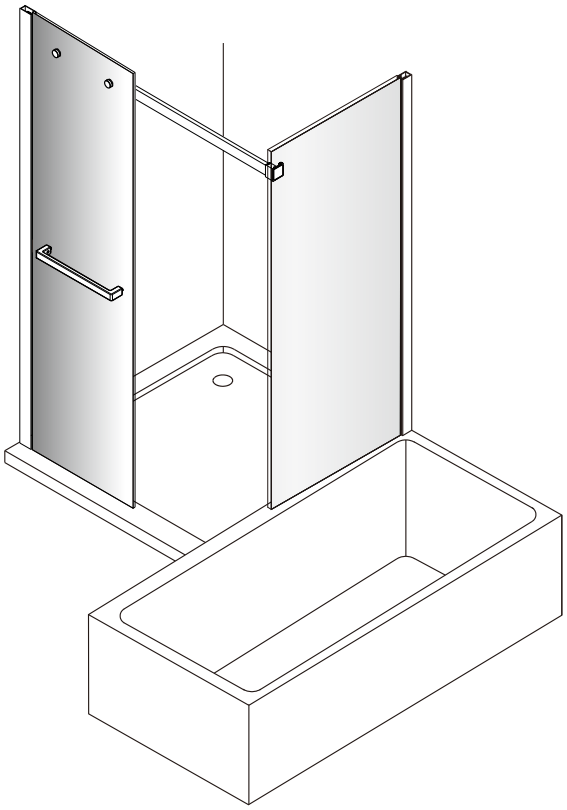

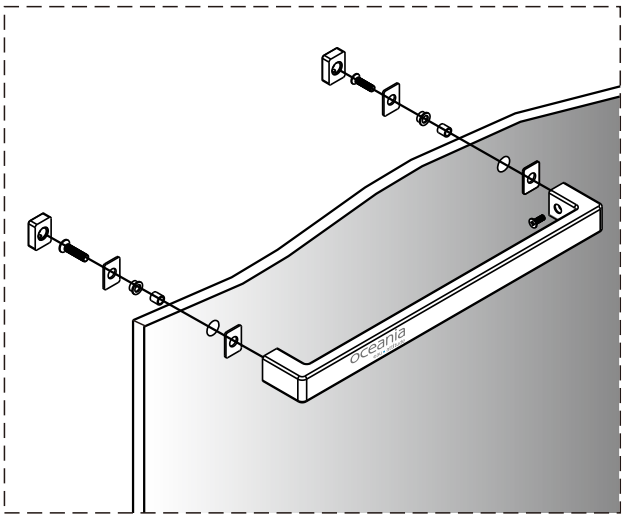

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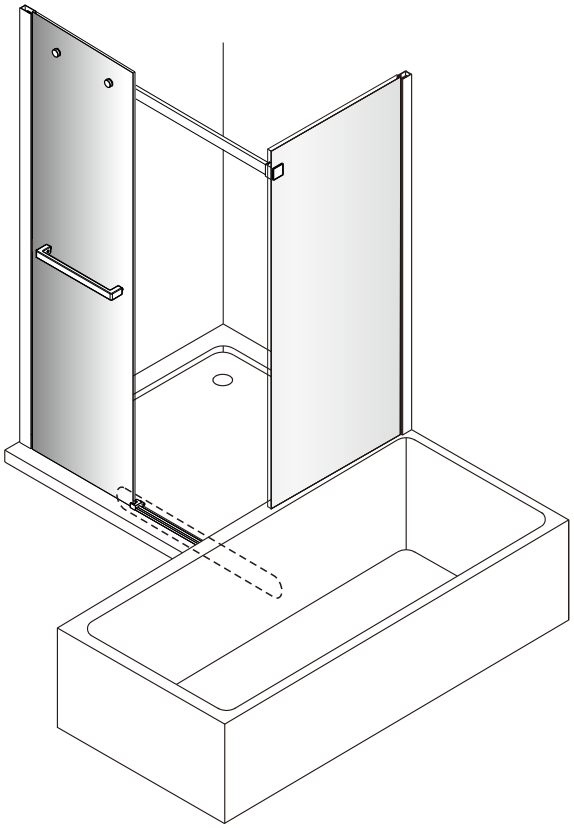

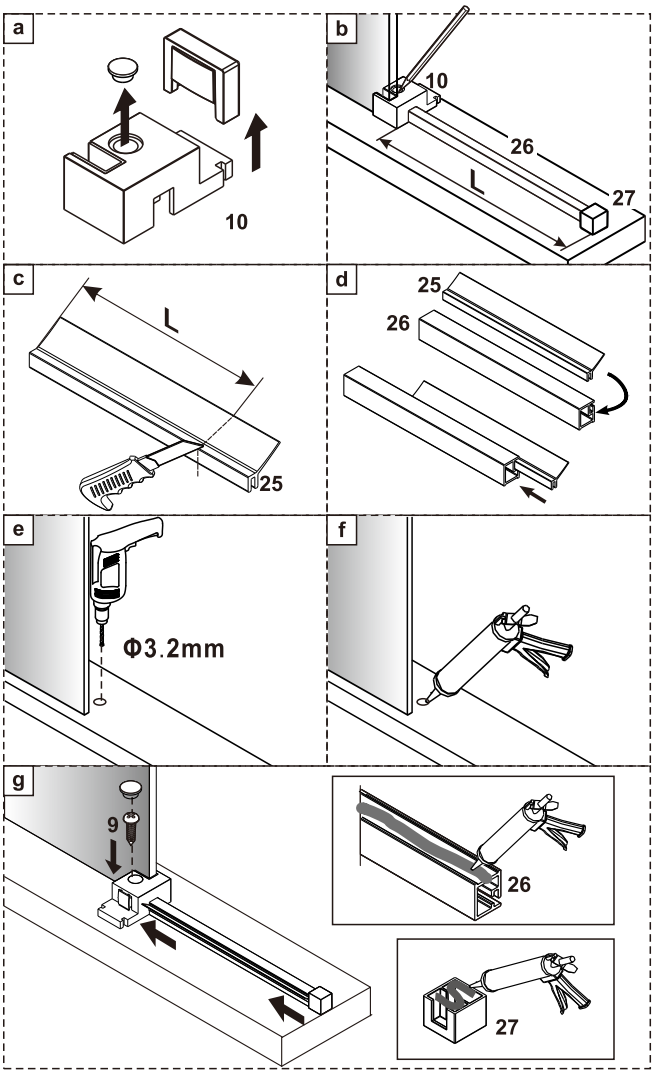

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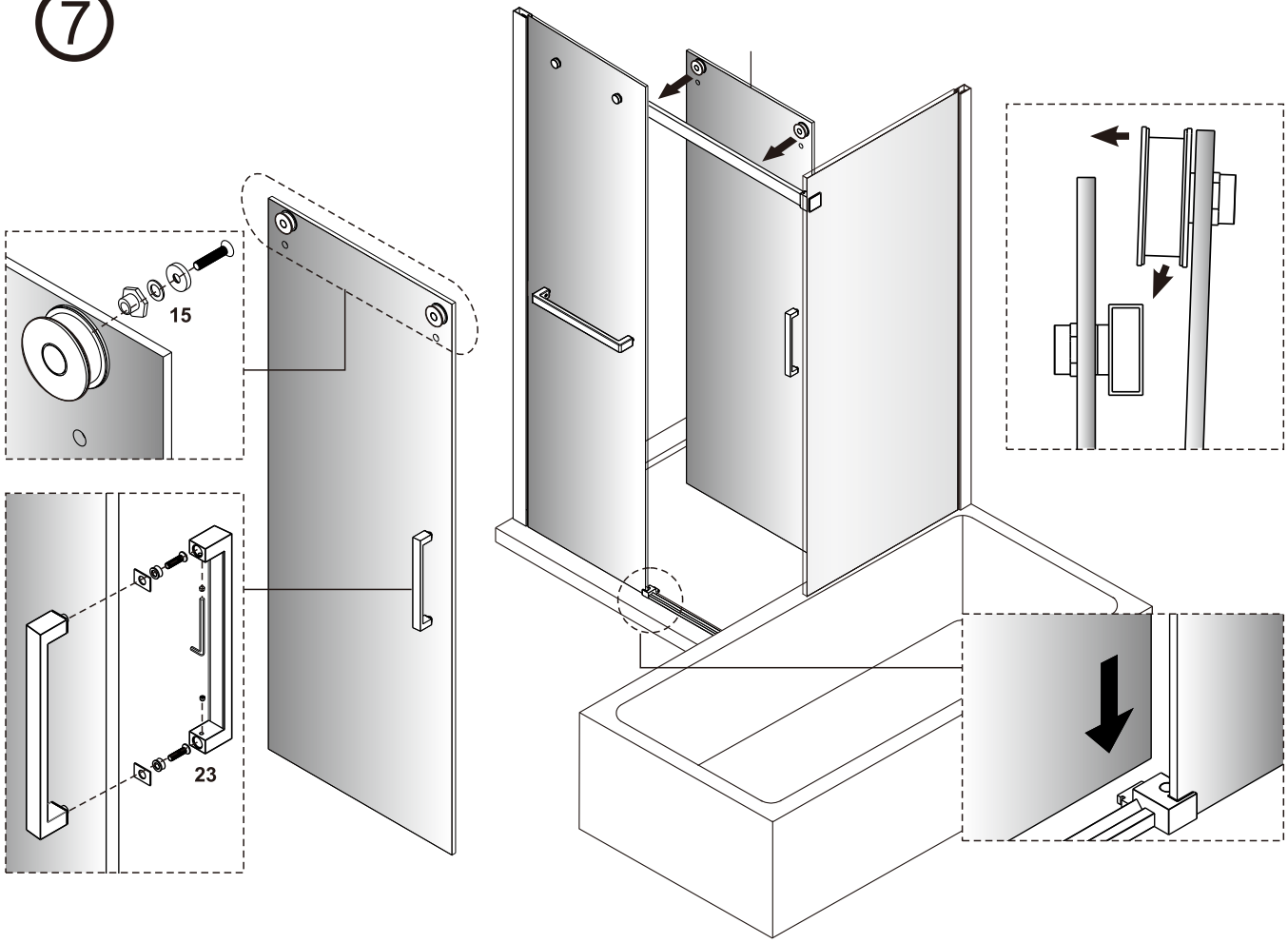

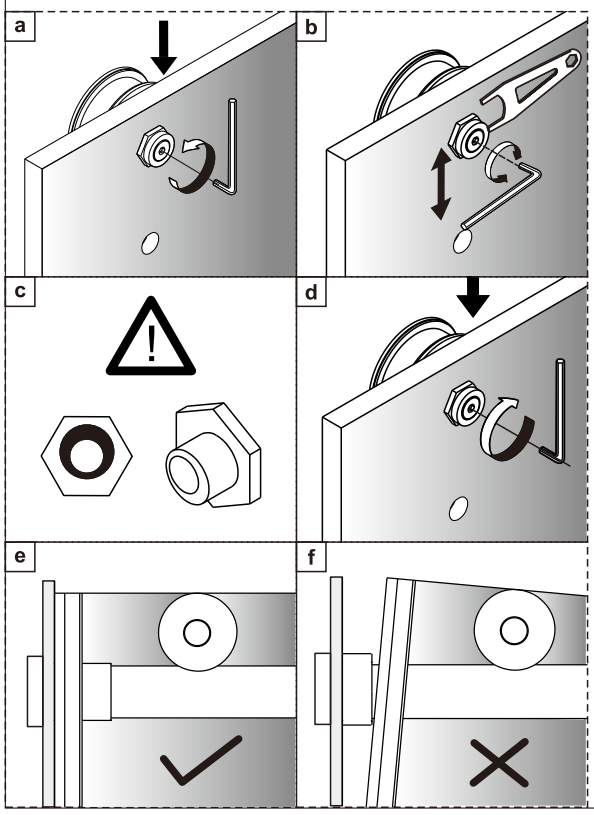

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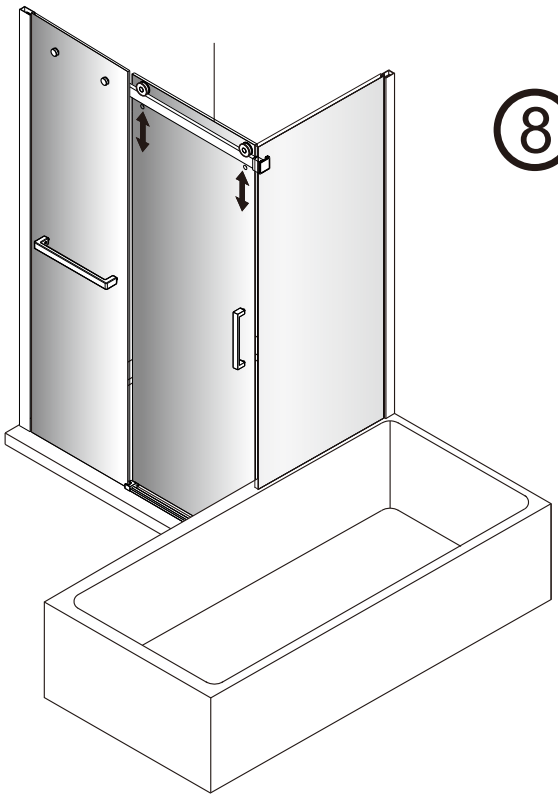

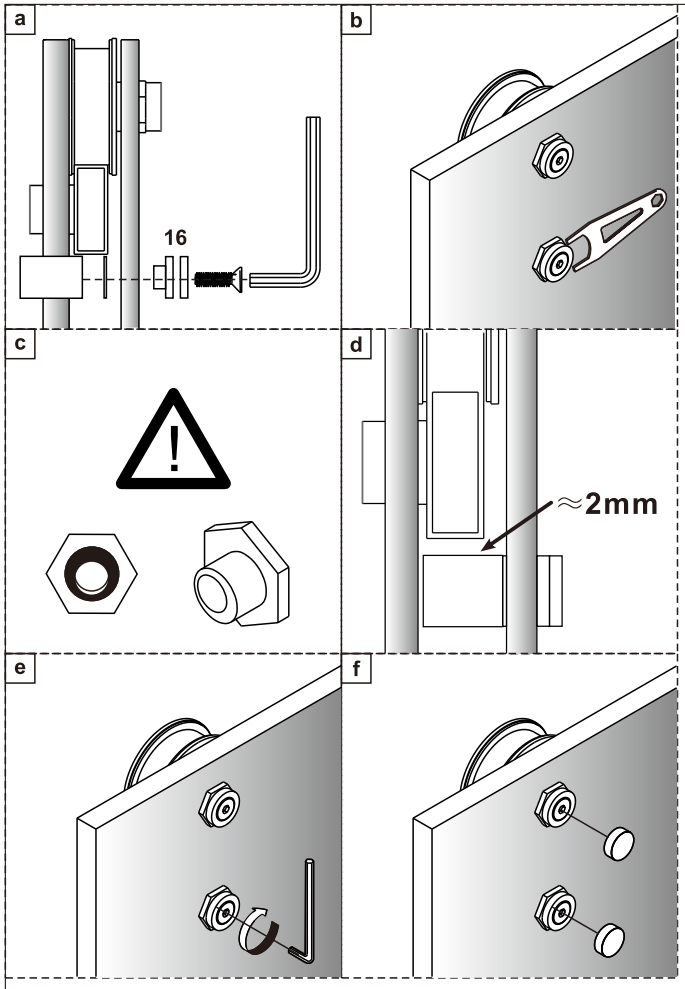

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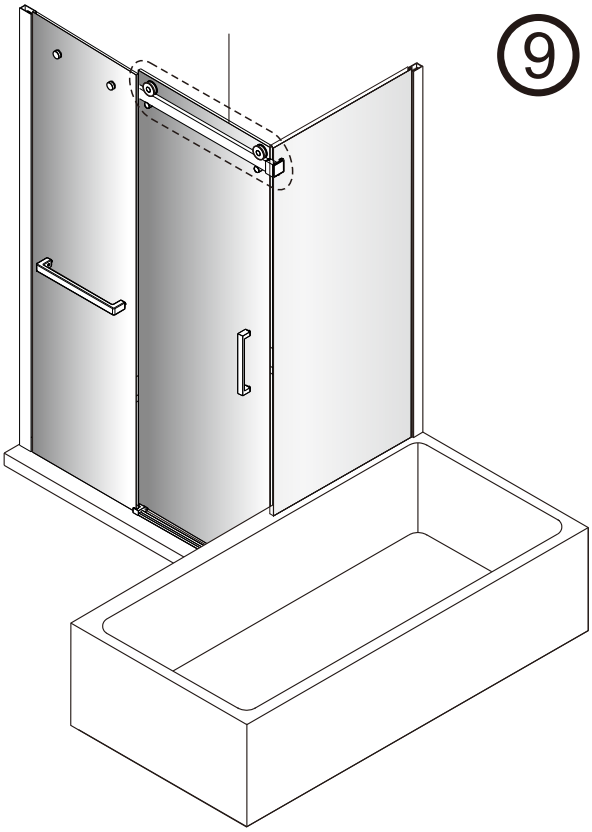

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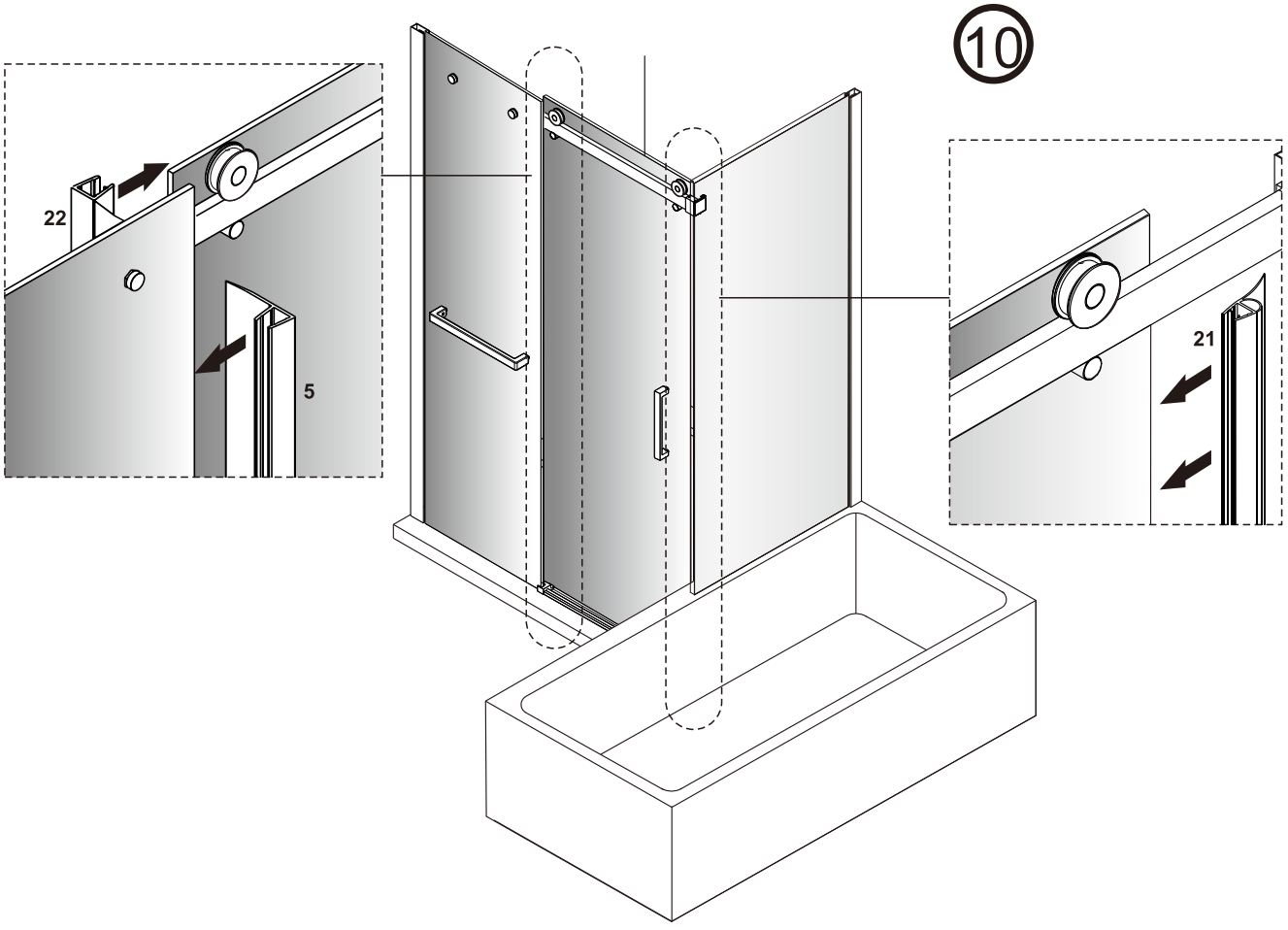
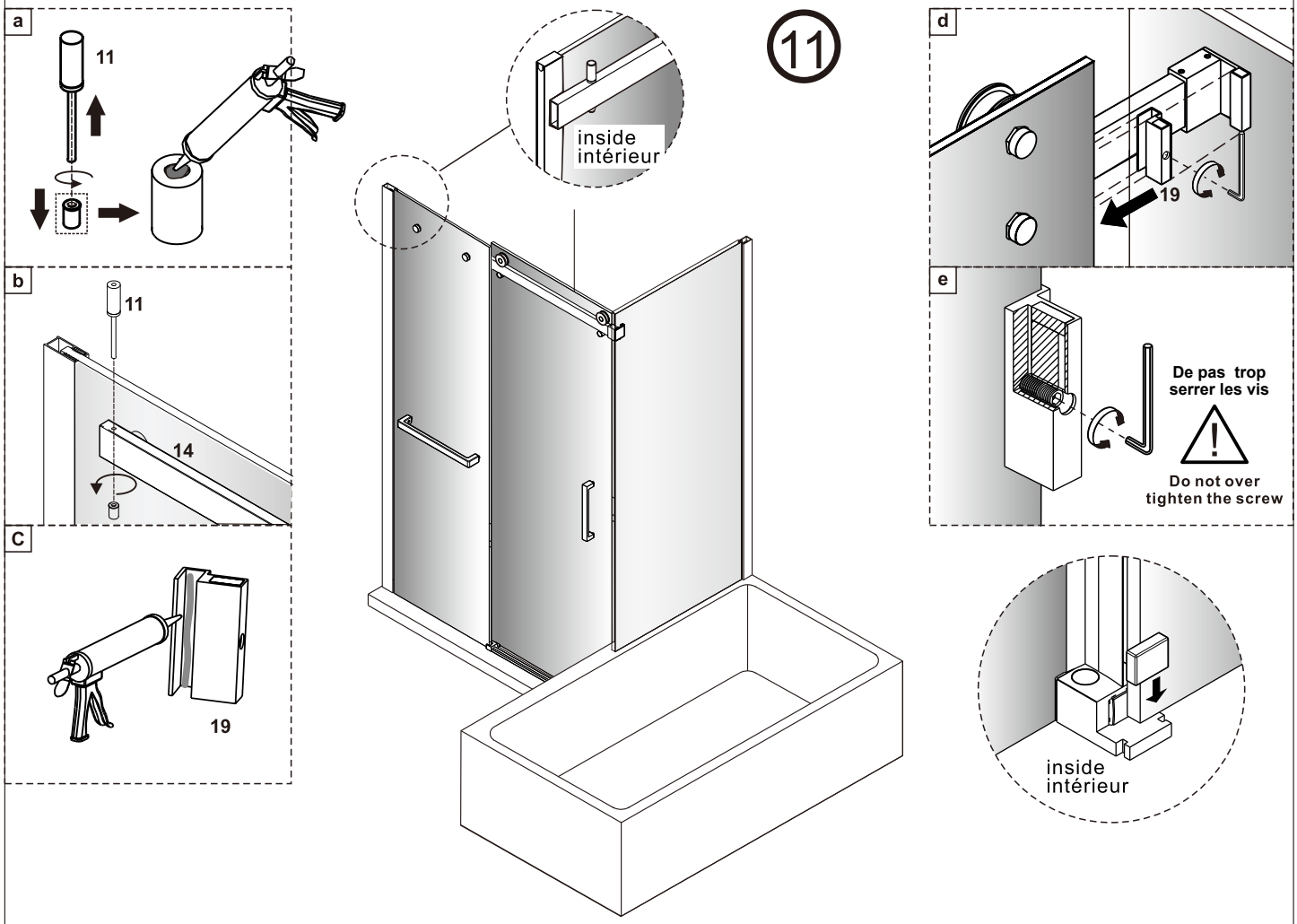
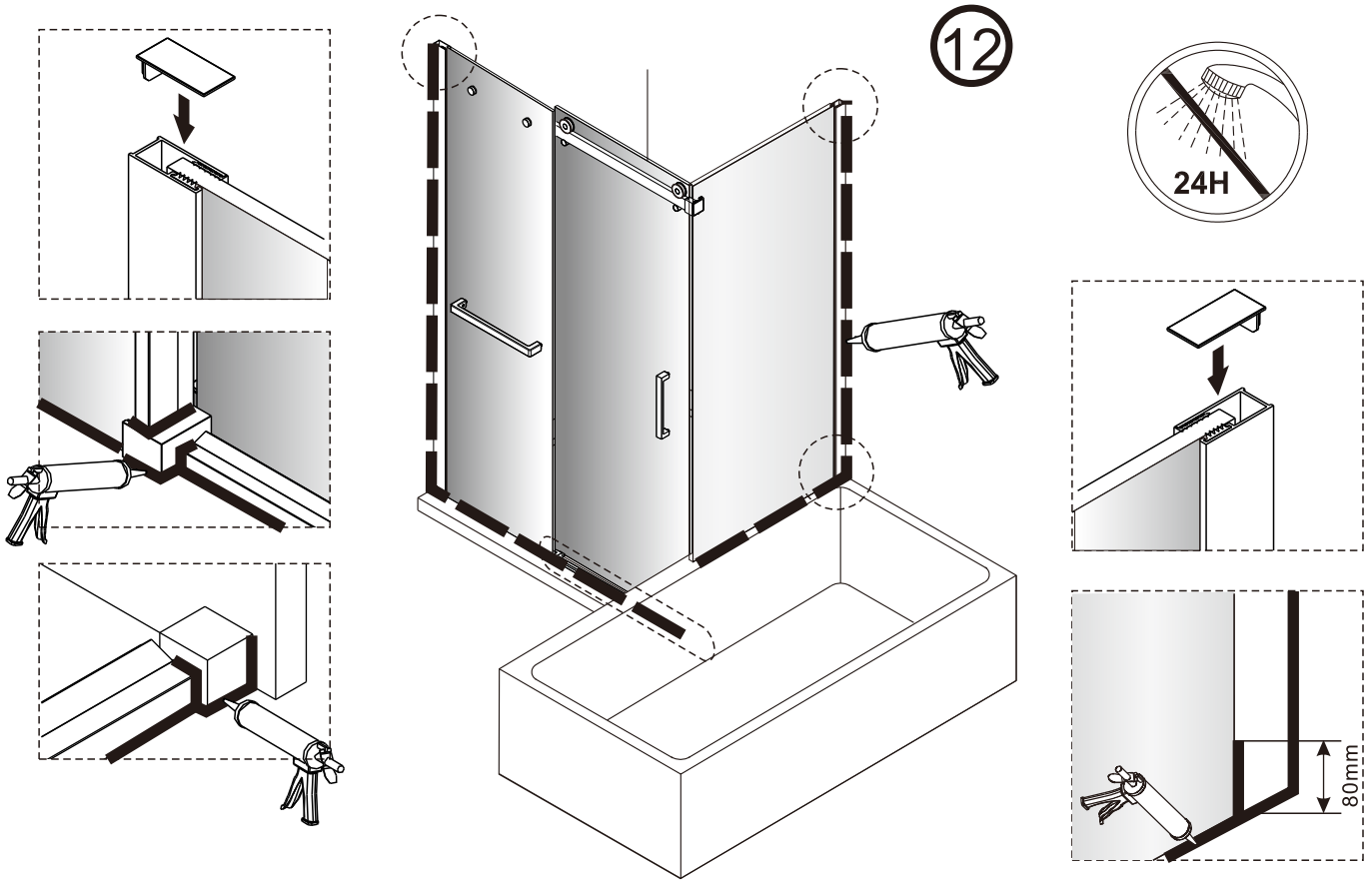
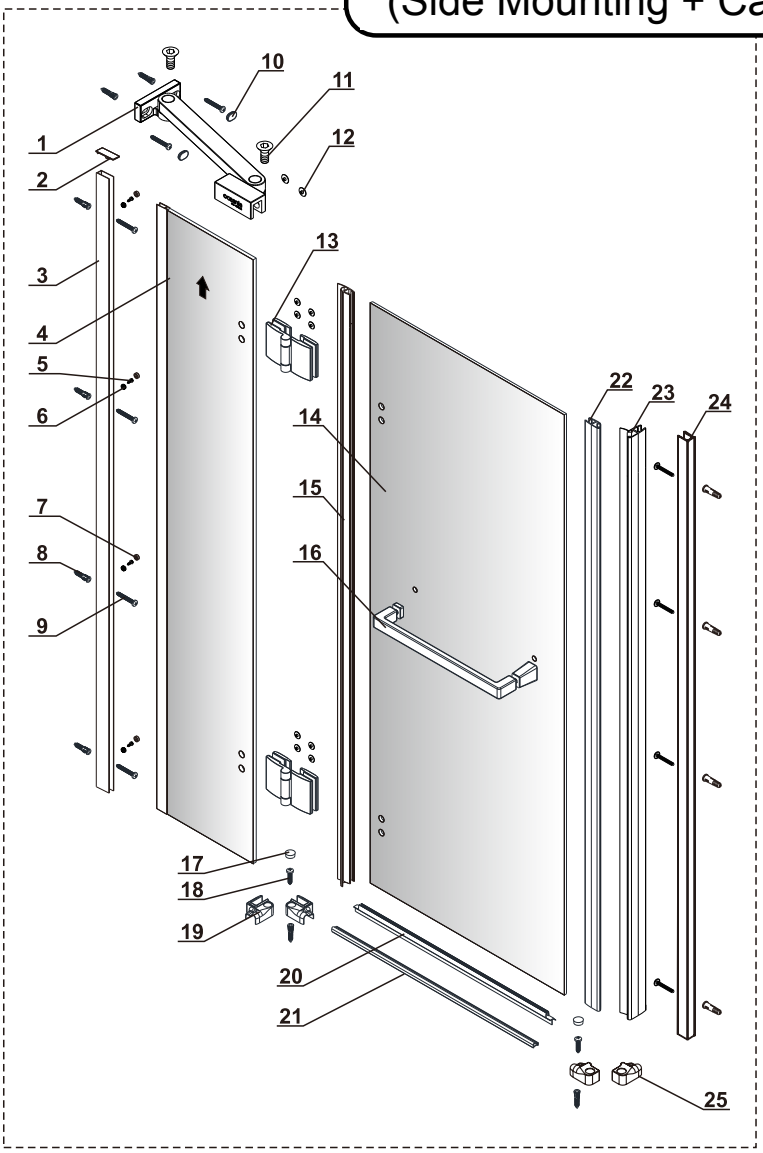
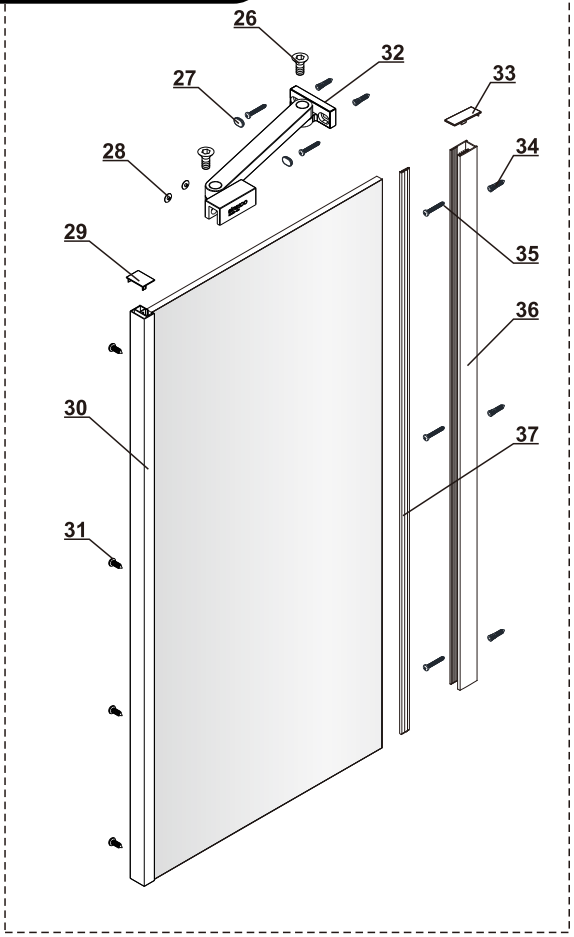


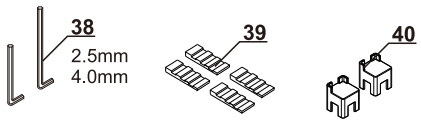

a
11
b
11
14
C
19
11
inside
intérieur
d
19
e
De pas trop
serrer les vis
Do not over
tighten the screw
inside
intérieur

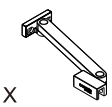
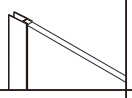
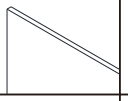
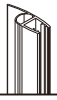
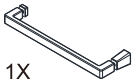
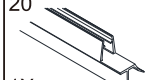
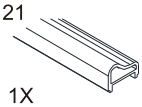
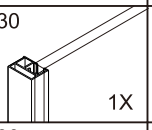
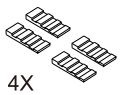
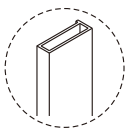

12
24H
80mm

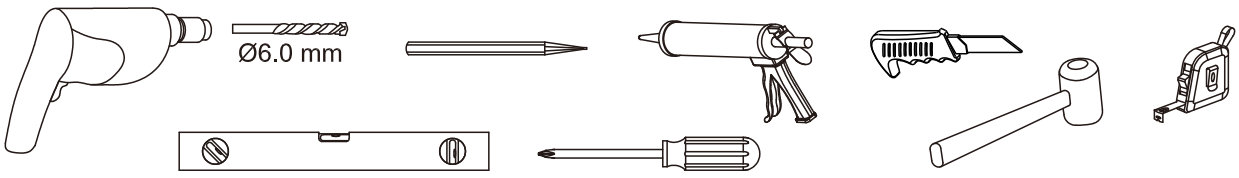
Montage de Côté + Porte California
(Side Mounting + California door)

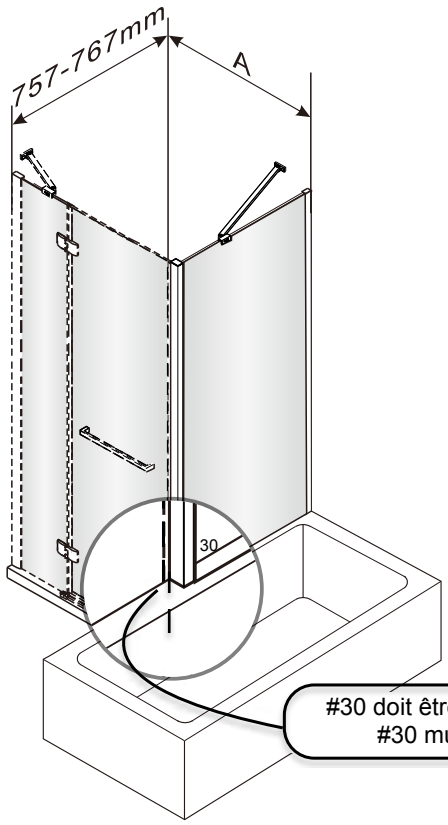






1  1X	2 1X	3 1X	4  1X	5 ST 4X13 4X	6 4X	7 4X	8 12+1X	9 ST 4X40 10+1X
10 2X	11 M6X16 2X	12 10X	13 2X	14  1X	15  1X	16  1X	17 2X	18 ST 4X18 2+1X
19 2X L/R	20  1X	21  1X	22 1X	23 1X	24 1X	25 2X L/R	26 M6X16 2X	27 2X
28 2X	29 1X	30  1X	31 ST4X13 4+1X	32 1X	33 1X	34 7+1X	35 ST 4X40 7+1X	36 1X
37 1X	38 2X	39  4X	40 2X					

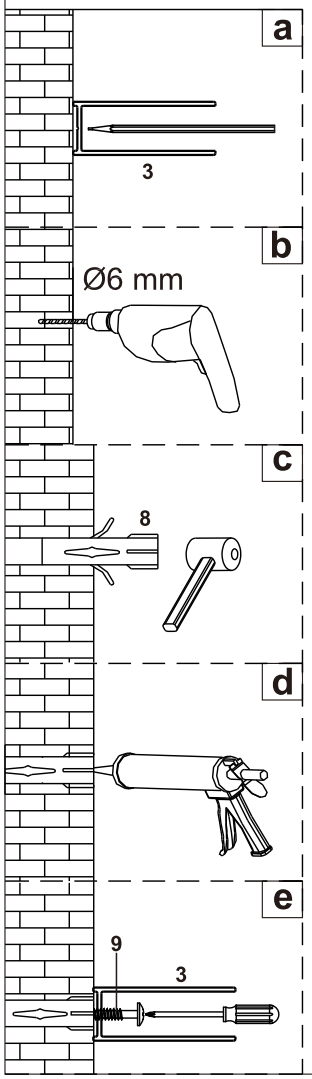




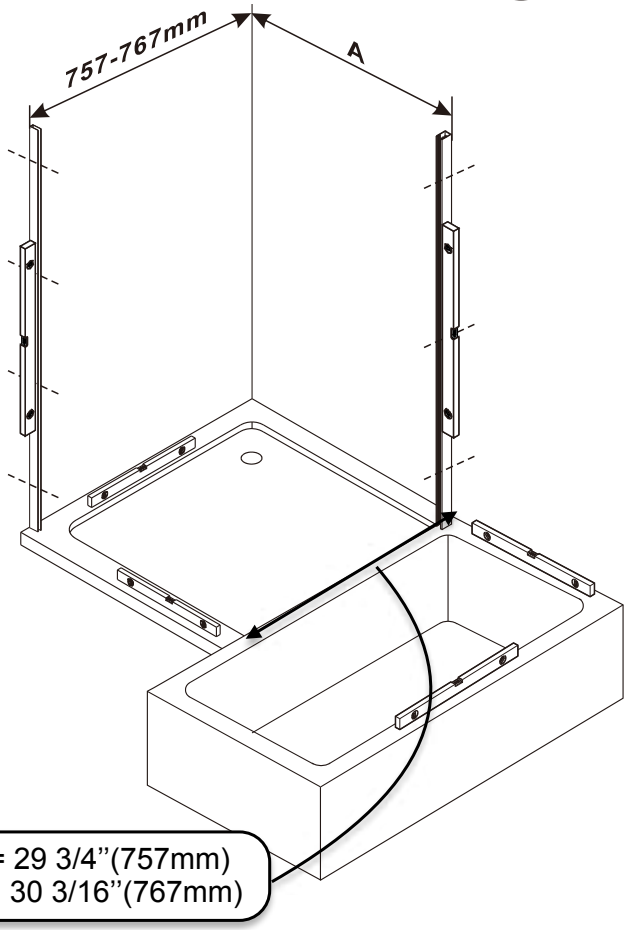
①

model	A(mm) min	A(mm) max	A(″) min	A(″) max
36"	852.8	872.8	33 5/8	34 3/8
42"	1005.8	1025.8	39 5/8	40 3/8
48"	1157.8	1177.8	45 5/8	46 3/8
60"	1462.8	1482.8	57 5/8	58 3/8

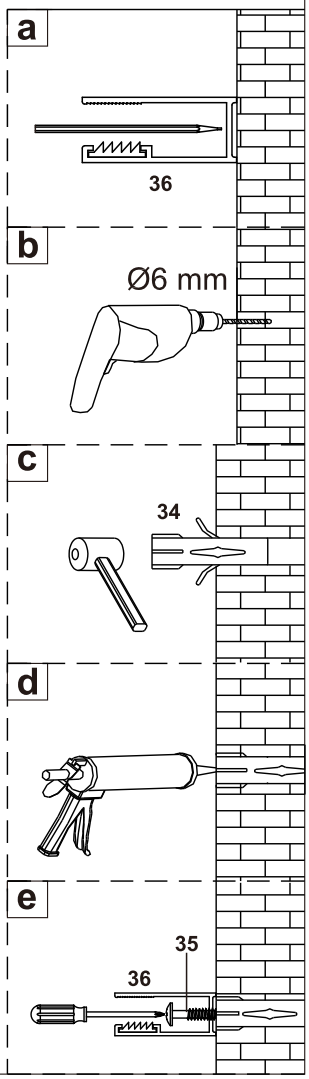
#30 doit être positionné égal à la jupe du bain
#30 must be flush with the bath skirt

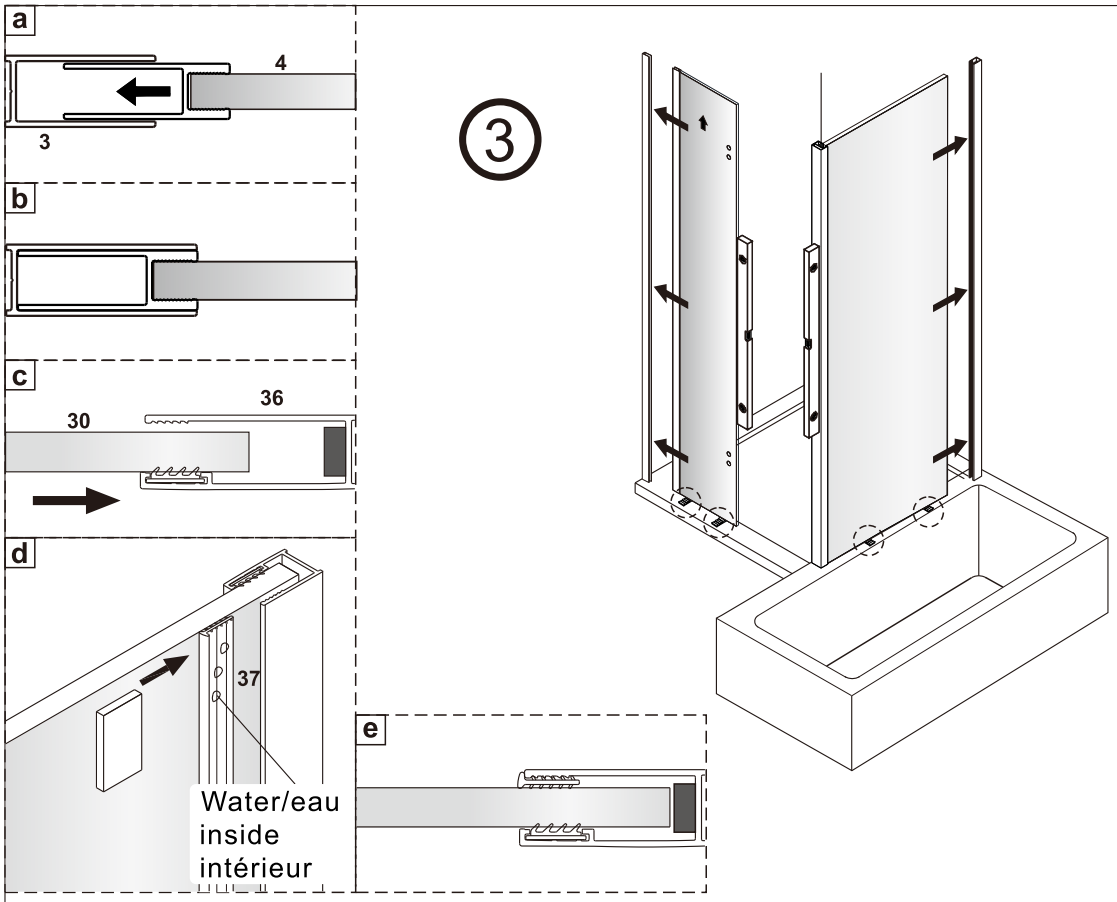


②

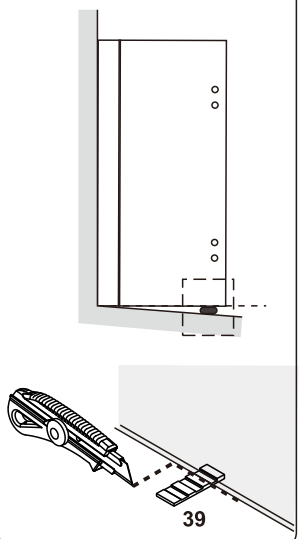


min= 29 3/4”(757mm)
max= 30 3/16”(767mm)

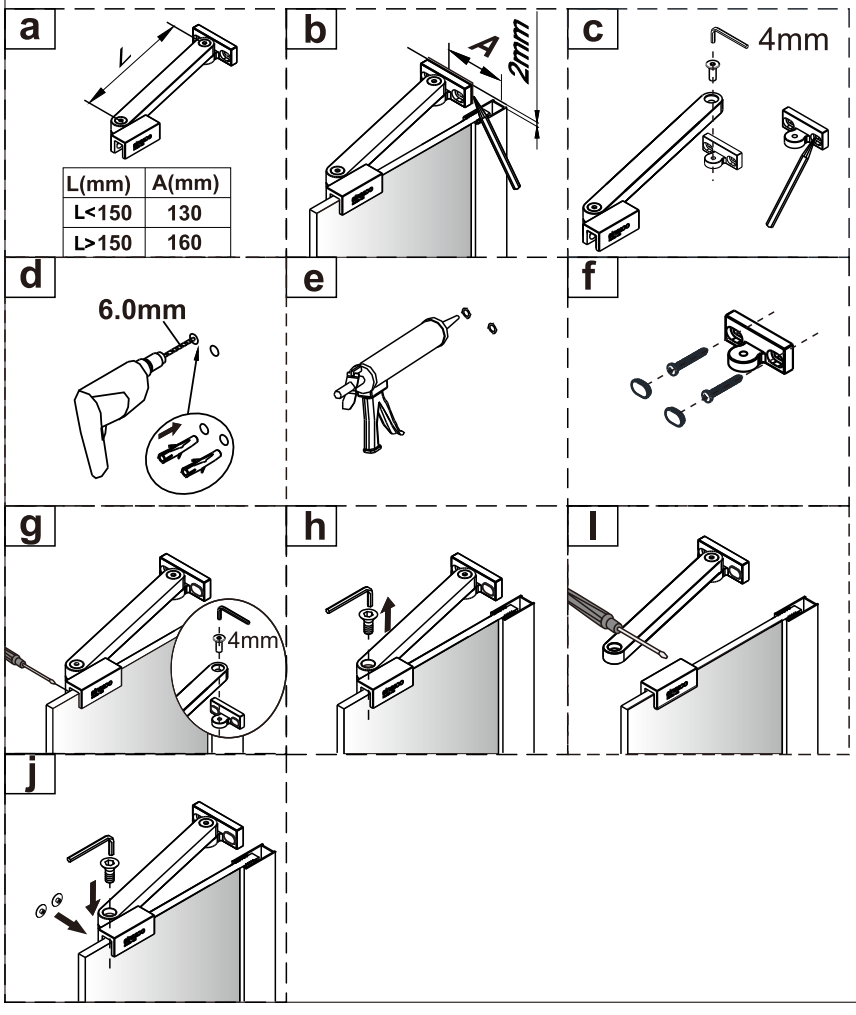


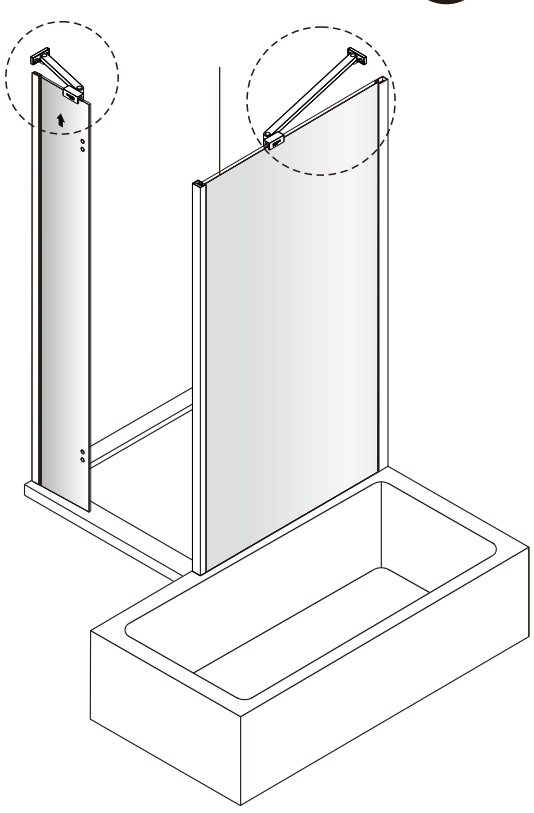


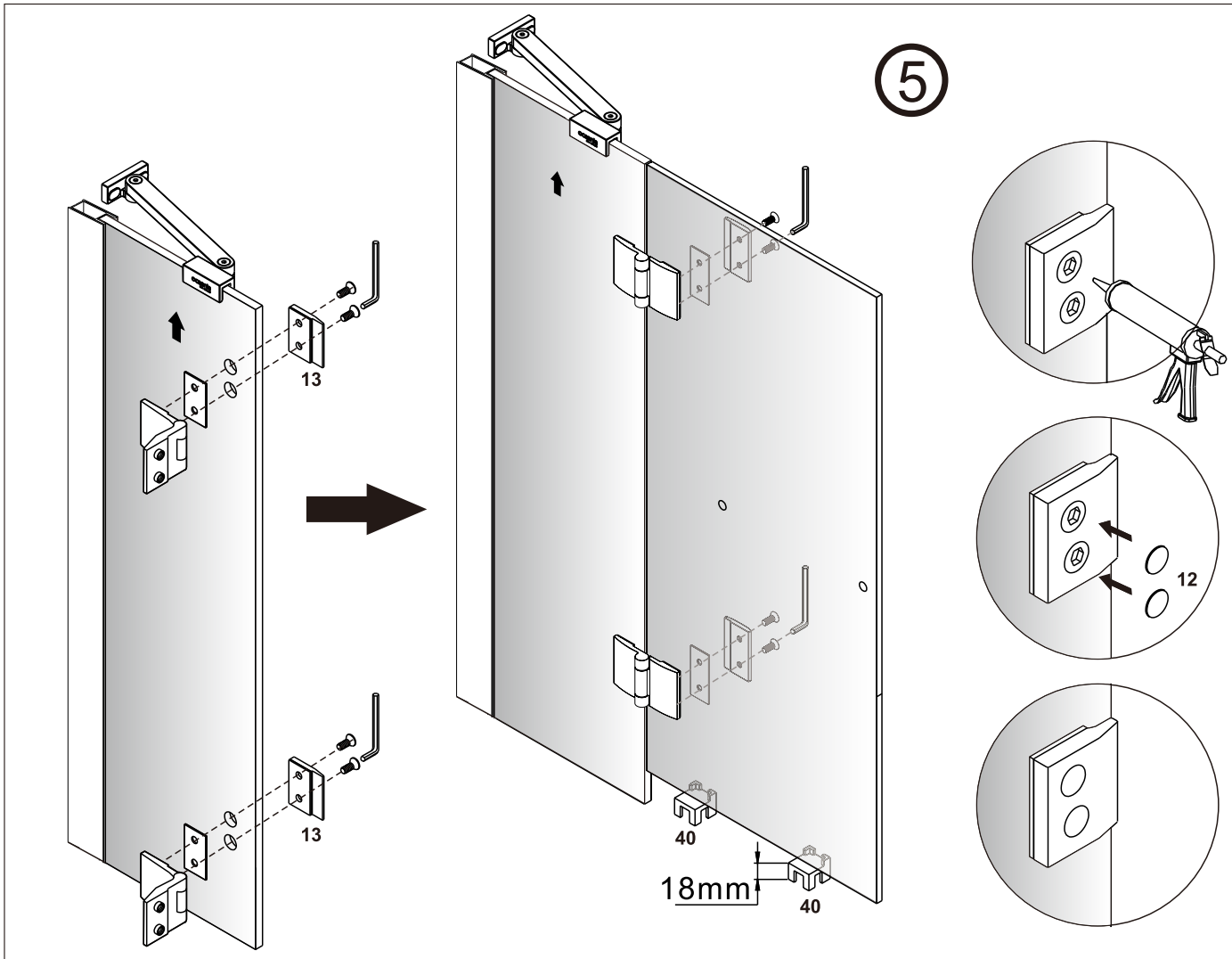
Wedge spacer is to put under glass door for level only if necessary.

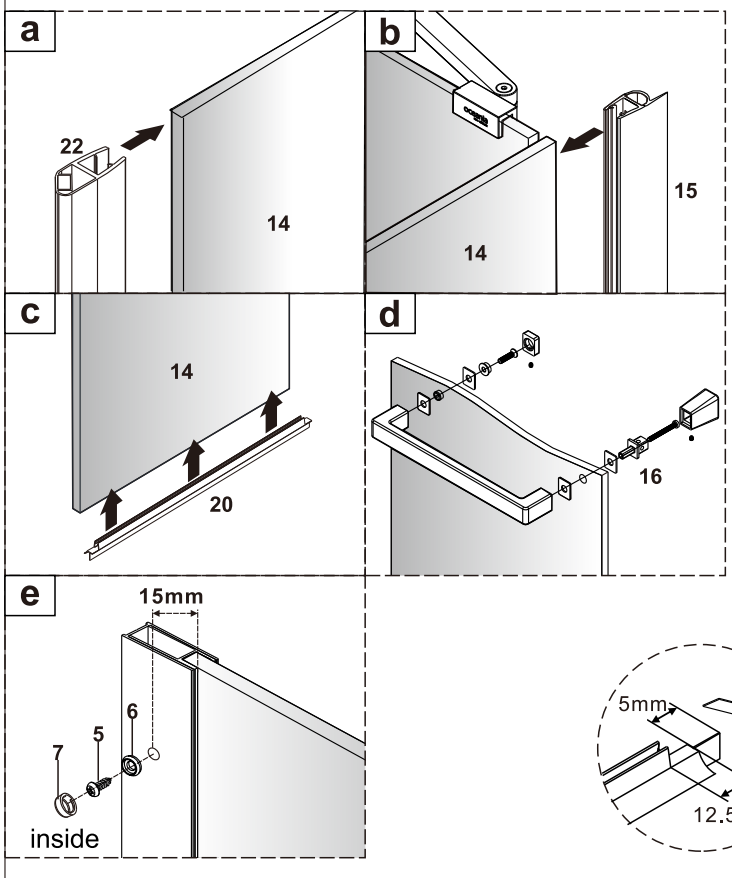


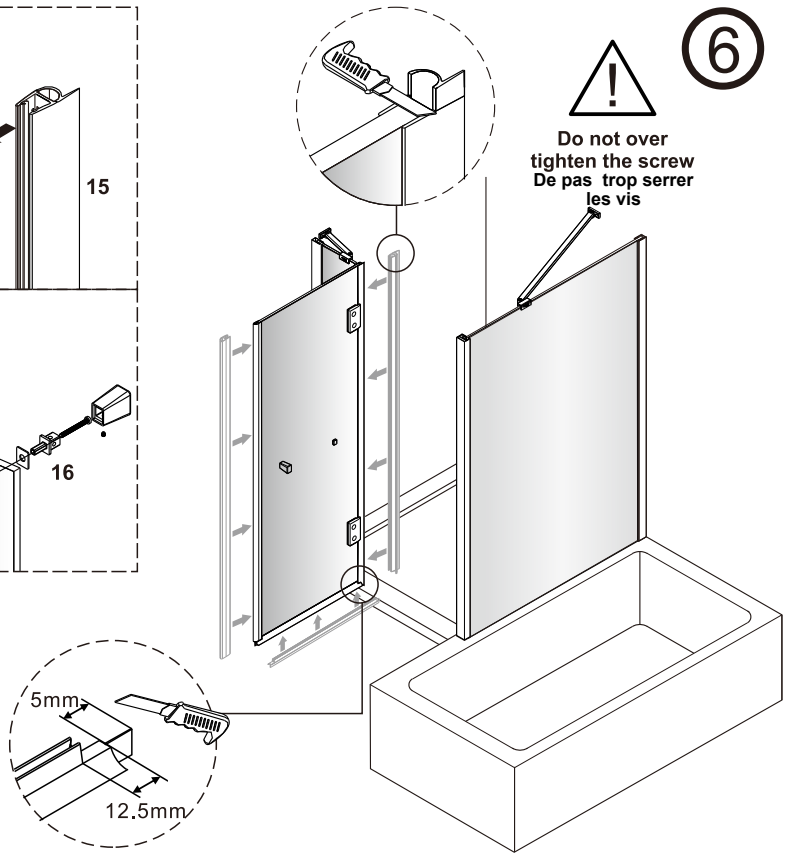
Les cales sous le verre servent à la mise à niveau et sont facultatifs.



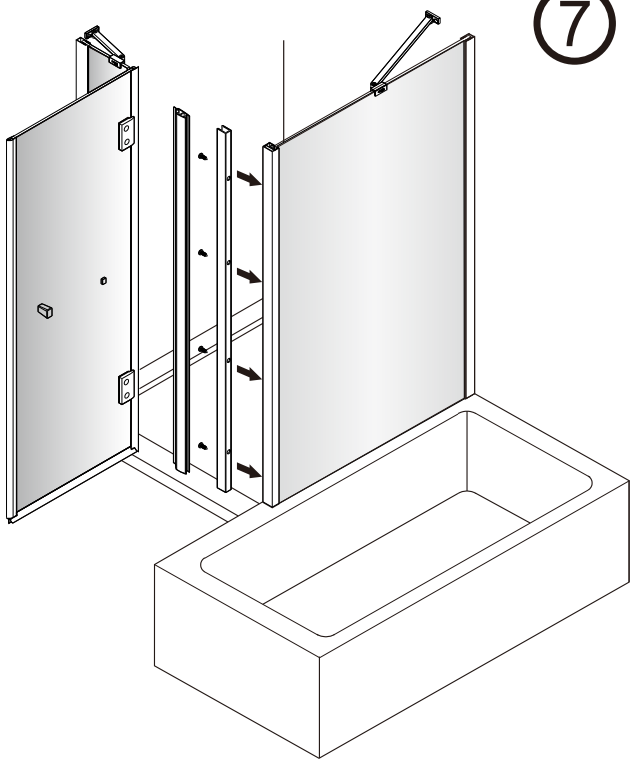


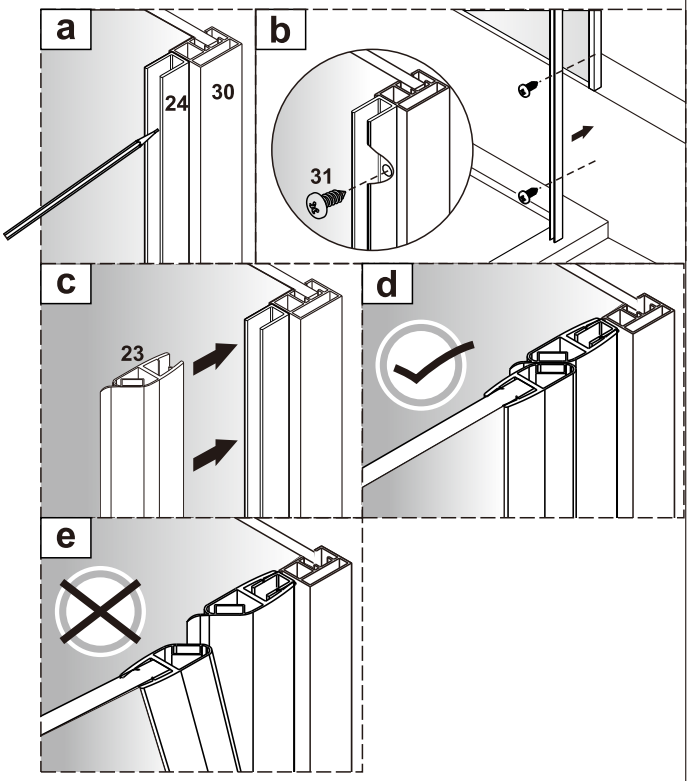

5
13
13
40
18mm
40
12

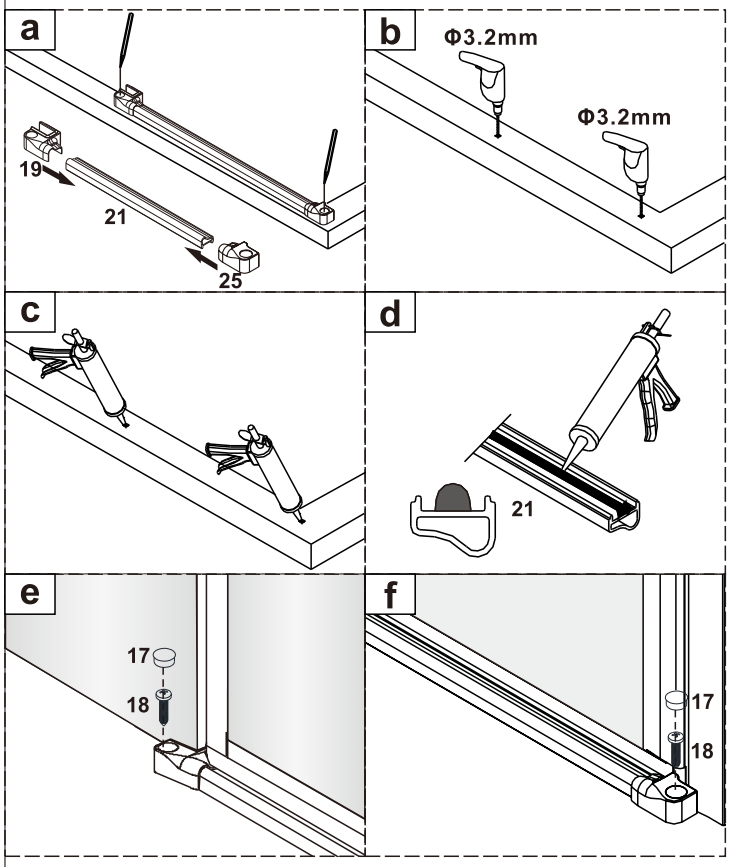

a
22
14
b
14
15
c
14
20
d
16
e
15mm
6
5
7
inside


6
Do not over
tighten the screw
De pas trop serrer
les vis
5mm
12.5mm

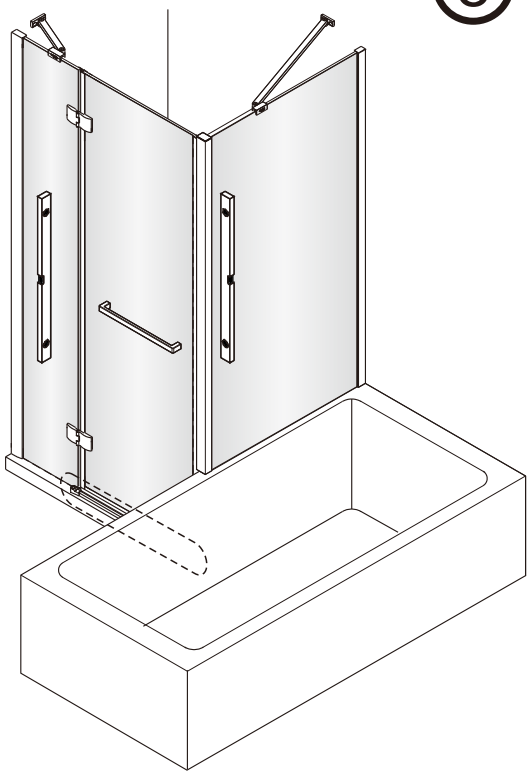
⑦

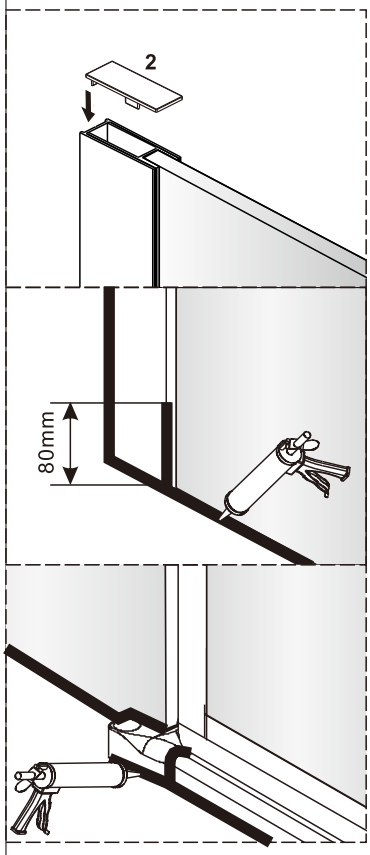


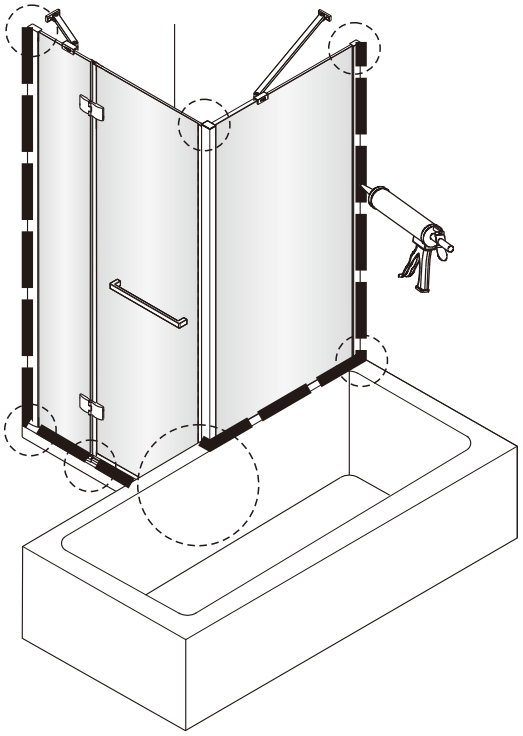




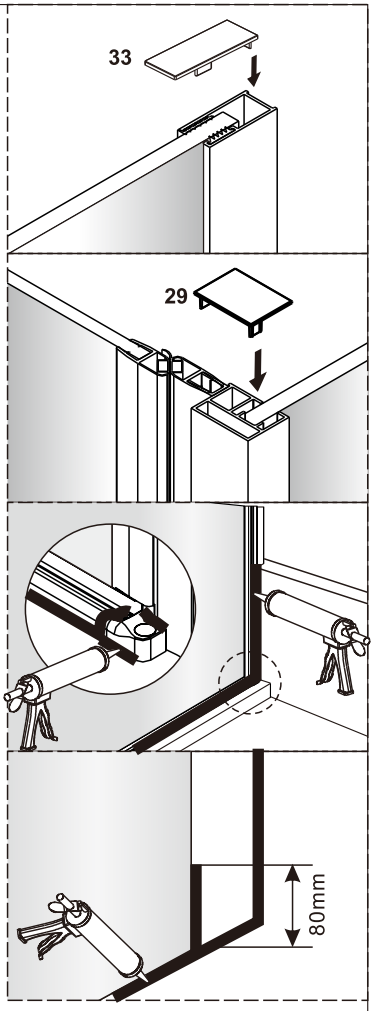
⑧







9



For more details on technical informations, please go to the website on www.oceaniabaths.com
Pour plus de détails sur les informations techniques, visiter notre site web au www.bainsoceania.com